

# Force Measurement Re-imagined

Series F Tension / Compression Test Frames are engineered for force testing applications up to 1,500 lbF (6.7 kN). Select from a broad range of force sensor capacities and an expansive array of grips and fixtures.

Set up tests, record data, and analyze data via IntelliMESUR® software. From basic tests to multi-step sequencing, IntelliMESUR® is fully integrated with Series F systems. Select from a pre-configured tablet control panel or standalone software for your own Windows device.





















## **Virtually limitless applications**

From food packaging to electronics, from consumer products to aerospace manufacturing, Mark-10 force test frames are at home in laboratory and production environments in virtually every industry worldwide.



**Peel testing** 



Wire tensile testing



**Compression spring testing** 



90° peel testing



**Score bend testing** 



**Tension spring testing** 

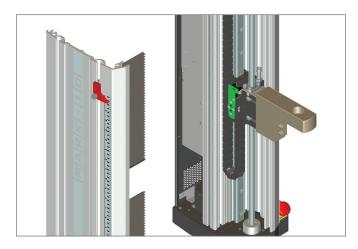


# Engineered For Performance

There's a Series F test frame for every need and budget. Select from a wide range of force capacities, heights, and form factors.



	F105	F305	F505	F505H	F755	F755S	F1505	F1505S
Force Capacity:	100 lbF	300 lbF	500 lbF	500 lbF	750 lbF	750 lbF	1,500 lbF	1,500 lbF
	[0.5 kN]	[1.3 kN]	[2.2 kN]	[2.2 kN]	[3.4 kN]	[3.4 kN]	[6.7 kN]	[6.7 kN]
Travel Distance:	18.0 in	18.0 in	18.0 in	18.0 in	32.0 in	14.2 in	32.0 in	14.2 in
	[457 mm]	[457 mm]	[457 mm]	[457 mm]	[813 mm]	[360 mm]	[813 mm]	[360 mm]



#### Rigid and precise mechanical design

Exceptionally rigid frames feature custom extrusion designs, engineered for stiffness. Factory compensation of test frames and force sensors ensure **position accuracy of** ±0.002 in / 0.05 mm under any load, at any position.

Stepper motors and controllers drive a ballscrew and linear guideway for smooth, quiet operation, with virtually no speed variation under load.



## Modular design

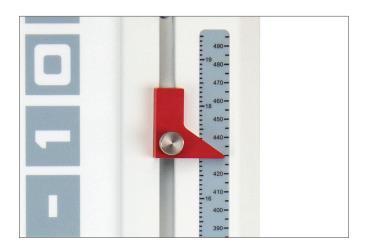
Frame bases can be removed to accommodate column extensions and alternative mounting configurations. Most electronics are housed in a self-contained enclosure, easily accessed and replaced if needed. Integrated T-slots along the column accommodate add-ons, such as a USB hub.



#### Seamless force sensor interface

**Series FS05** smart force sensors mount directly to the crosshead of models F105, F305, F505, and F505H, without any connection cables. Ranges available from 0.12 to 500 lbF [0.5 N to 2.5 kN]. Accurate to  $\pm 0.1\%$  of full scale.

**Series R07** S-beam type force sensors accommodate higher force ranges, also compatible with Plug & Test® technology. Ranges available from 50 to 1,500 lbF [250 N to 7.5 kN]. Accurate to ±0.15% of full scale.



#### **External limit switches**

Solid-state upper and lower limit switches may be used as test limits or as test exceptions. Dual-graduated rulers aid in switch placement.



# An integrated motion control and data collection solution



IntelliMESUR® software is an integrated solution running on Windows tablets and PCs. Select a pre-loaded 10.1" tablet with mounting bracket or use your own Windows device. With IntelliMESUR®, you can create and run a wide range of basic and multi-step tests, including:

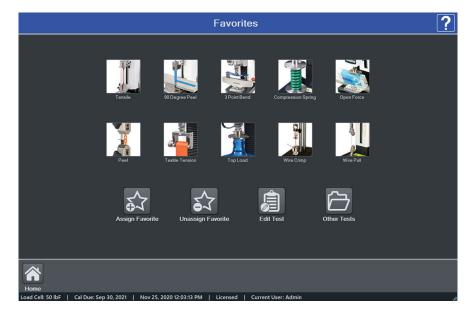
- Limit testing to a load, break, or distance
- Height measurement
- Load holding
- Cycle testing
- Multi-step testing, utilizing any combination of motion control and data collection functions

Perform individual runs or batches, and view data in graphical format or results tables. Save or export data as needed, or generate a report.



# Ready. Set. Go.

From IntelliMESUR®'s home screen, quickly access up to 10 favorite tests. Associate an image with each favorite for easy identification.



# What's your point of view?

Run a test via the Graph or Results views, and switch views as needed. Pass / Fail indicator easily identifies problematic samples. Individual runs may be invalidated if, for example, the sample slips out of the grips, or the test was interrupted.

## **Graph view**

The Graph view plots force vs. distance or force vs. time. Overlay up to 10 runs for visual comparisons.

#### **Results view**

The Results view displays user-selected results for each run. Statistics may be applied to selected results.





# Test setup is easy as 1-2-3

### **Basic tests**

Select a test type, and IntelliMESUR® will guide you through the setup.











**Load Limit** 

**Distance Limit** 

**Break Limit** 

**Load Hold** 

Cycle

## 1. Pre-Test Settings

- Units of measurement
- Batch size
- Display preferences
- Preload
- Operator prompts

## 2. Test Settings

- Test objective
- Speed
- Pass / fail limits
- Exception limits



# 3. Results & Statistics Selection

- Final load
- Maximum load
- Minimum load
- Load at max. distance
- Load at min. distance
- Load at break
- Average load
- Delta load
- Maximum distance
- Final distance
- Minimum distance
- Height
- Distance at max. load
- Distance at min. load
- Distance at break
- Delta distance
- Area under the curve



Test Settings



**Results & Statistics Selection** 

## **Multi-step tests**

Building upon basic test wizards, easily incorporate any combination of steps, with the ability to loop a sequence of steps. Select from:

- Move to load
- Move to distance
- Move to break
- Hold a load or position
- Loop / cycle
- Datum
- Prompts
- Save current load or position
- Zero load or position
- Return to Home position



Insert and re-order steps as necessary

# **Operator prompting**

Prompts can appear at the beginning of each test, batch, or run.

**Ask** prompts ask the operator for information which is saved in the results table - for example, a lot number. Type the response or use a barcode scanner.

**Tell** prompts provide instructions to the operator, and can include an image.



**Ask Prompt** 



**Tell Prompt** 

# Take your measurements to new heights

Use **Height Mode** to determine height at a specific load, commonly used in spring testing. A datum may be set to define the reference point.



## **Deflection compensation**

Series F test frames and force sensors are deflection-compensated at the factory, resulting in system distance measurement accuracy of ±0.002 in / 0.05 mm at any load and at any position along the frame. To further compensate grips and attachments, use IntelliMESUR®'s deflection compensation utility. The deflection offset file can be associated with the test setup file.



# Robust data acquisition and management

## **Blazingly fast**

Force sensor sampling rate of **20,000 Hz** yields accurate peak measurements even in quick-duration events. IntelliMESUR® collects load and travel data at up to **1,000 Hz**, and allows up to 4 million data points per run.

# **Customizable reporting**

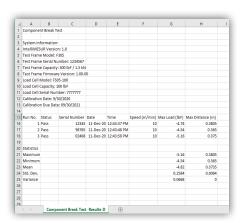
Print or create a PDF report, including results, statistics, graph, system and user information, and comments. Personalize the report with your company logo and an additional image.

Create report templates to save with future reports.

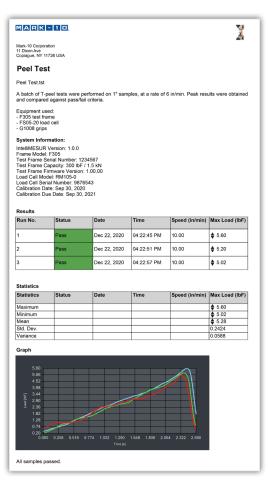
## Save or export data

Automatically or manually save individual runs and results to a USB drive or file location of your choice. File names are automatically generated with the test name and time stamp, for quick searchability.

Results sets and data from individual runs may also be exported as .csv files.



Results .csv output



**PDF** report

# Secure user access

Control user access with three permissions levels:

- Administrators have full access.
- **Supervisors** can create a test, run reports, calibrate force sensors, and change settings.
- Operators may recall and run a test, but cannot create a test or perform more advanced functions.



# Intelligent manual control

Manually control the test frame to obtain quick force and distance results, or manually position the crosshead prior to a test. Select from several actuation methods, including momentary (button-hold), maintained (button release) motion, jog mode with three distance presets.



With Mark-10's innovative **FollowMe®** function, push and pull on the force sensor to move the crosshead. Apply greater force to achieve faster motion. FollowMe® is responsive enough for quick positioning as well as fine adjustments.



FollowMe®

The **Height / Length Offset** utility in Manual Control defines a reference point to accommodate applications in which grips cannot directly touch one another.



# Uniquely serviceable

# Calibrate force sensors on the test frame or off-site

Calibrate Series FS05 and R07 force sensors in one of two ways:

#### **Test frame**

IntelliMESUR® provides an integrated utility, with an intuitive step-by-step wizard. Manual controls allow the technician to use the test frame to apply tension and compression forces.



#### Off-site

Conveniently remove the force sensors for off-site calibration with a Mark-10 Model M7I or M5I indicator.



FS05 force sensor connected to an M5I indicator via AC1083 adapter for off-site calibration

## Field-upgradeable

Test frame firmware and IntelliMESUR® software can be updated in the field via a simple user interface. No need to schedule a service call or to ship hardware to the factory.





# **Easy-to-service electronics**

Most electronics are housed in an integrated module, easily replaced without special tools or processes.



Removing the electronics module

# In The Box



## F105 / F305 / F505 / F505H

- Control panel, mounting bracket, and hardware (-IMT models only)
- Mounting bracket, column end (F505H only)
- USB flash drive containing software installation files (-IM models only)
- USB dongle (-IM models only)
- USB cable
- #10-32M medium hook
- 5/16-18M large hook
- #10-32F 2" diameter compression plate
- #10-32 M/F 2" extension rod
- #10-32 F/F coupler
- Adapter, 5/16-18M to #10-32F
- Set screw, #10-32 x 3/4"
- Hex nut, #10-32 (2)
- Power cord
- Allen wrench set
- NIST-traceable certificate of calibration, force



#### F755 / F755S / F1505 / F1505S

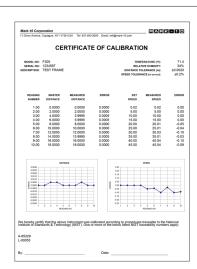
- Control panel, mounting bracket, and hardware (-IMT models only)
- USB flash drive containing software installation files (-IM models only)
- USB dongle (-IM models only)
- USB cable
- Eye end kit for base
- Lock ring for eye end (2)
- Spanner wrench (2)
- Power cord
- Allen wrench set
- NIST-traceable certificate of calibration, force

# **Optional Accessories**



# Column Extensions for Models F105 / F305 / F505 / F505H

Select from single- and double-column extensions for oversized samples. Three heights are available - 6, 12 and 24 in [150, 300, and 600 mm]. Double-column extensions accommodate up to a 20 in. [508 mm] wide sample, or ø21.5 in [ø546 mm] round sample. Base contains rows of T-slots for fixture mounting. Double column extensions not available for F505H.



# **Certificate of Calibration - Distance & Speed** (CERT-DS)

NIST-traceable certificate of calibration for test frame distance measurement and speed.



# **Shield for Models F105 / F305 / F505** (AC1086)

Provides pinch and sample debris protection for the operator. The shield rotates open and closed with smooth, effortless actuation. An electrical interlock prevents test frame operation while the door is open. Includes a remote emergency stop switch.



**Shield for Models F755 / F755S / F1505 / F1505S** (AC1092-1, AC1092-2)

Provides pinch and sample debris protection for the operator. An electrical interlock prevents test frame operation while the door is open. The tablet control panel and included remote emergency stop switch can be mounted to the shield's extruded frame. Also compatible with Models F105, F305, and F505 with up to 24 in / 600 mm column extensions.



### **USB Hub** (AC1093)

Test frame-mounted 4-port USB hub improves cable management and conveniently accommodates peripherals, such as a flash drive, barcode scanner, etc. Compatible with all Series F test frames.



# **Third-party Force Sensor Adapter** (PTAF)

Adapts a user-supplied force sensor to Models F105, F305, F505, and F505H test frames, and Models M5I and M7I indicators. AC1083 adapter required for Models F755, F755S, F1505, and F1505S test frames. Use the included software utility to select from a library of common force capacities. Requires a Model M5I or M7I indicator for configuration.



# Adapter, FS05 to Plug & Test® Connector and Extension (AC1083, AC1084)

Adapts a Series FS05 force sensor or PTAF sensor adapter to Plug & Test\* type interface, for ease of external calibration via a Mark-10 indicator. Also permits mounting of a Series FS05 sensor to Models F755, F755S, F1505, and F1505S test frames. Shown above with Model M5I indicator and AC1084 extension cable (48 in. / 1,220 mm).

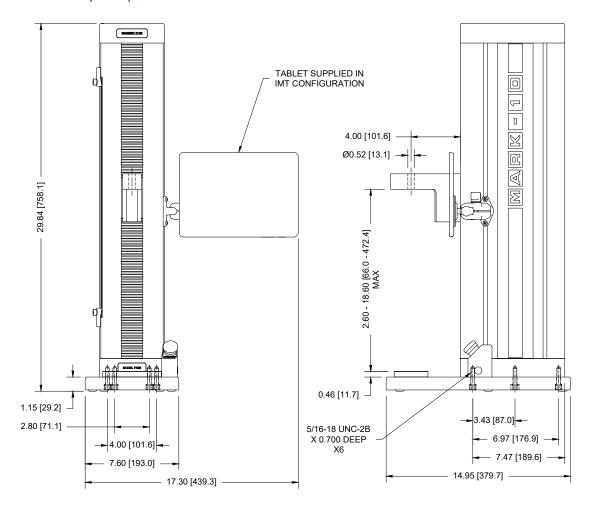
	F105	F305	F505	F505H	F755	F755S	F1505	F1505S
Load capacity*:	100 lbF [0.5 kN]	300 lbF [1.3 kN]	500 [2.2		750 lbF 1,500 lbF [3.4 kN] [6.7 kN]			
Maximum travel:			0 in mm]		32.0 in [813 mm]	14.2 in [360 mm]	32.0 in [813 mm]	14.2 in [360 mm]
Speed range:		0.02 - 45 in/min						
Load accuracy (% of full scale):			Force sensor:		e: ±0.1% ±0.1%   Serie	s R07: ±0.15%		
Load sampling rate:				20,00	00 Hz			
Data acquisition rate:				1,00	0 Hz			
Speed accuracy:			±0.2% of 9	setting, virtual	ly no variation	with load		
Distance accuracy:		±0.002 in [0.05 mm], factory-compensated at up to full load						
Distance resolution:		0.0005 in / 0.01 mm						
Limit switch repeatability:	±0.001 in / 0.03 mm							
Power:	Universal input 100-240 VAC, 50/60 Hz, 300W  Universal input 100-240 Universal input 100-240 VAC, 50/60 Hz, 450 VAC, 50/60 VAC, 50/60 Hz, 450 VAC, 50/60 VAC, 50/60 Hz, 450 VAC, 50/60 VAC, 50/							
Fuse type:		1.2 A, 250V, 3	BAG, SLO BLO			4A, 3AG,	SLO BLO	
Weight:		60 lb [27 kg]		70 lb [32 kg]	184 lb [83 kg]	149 lb [68 kg]	197 lb [89 kg]	157 lb [71 kg]
Shipping weight:		75 lb [34 kg]		85 lb [39 kg]	235 lb [107 kg]	195 lb [88 kg]	247 lb [112 kg]	205 lb [93 kg]
Environmental conditions:	<ul> <li>Indoor use only</li> <li>Up to 6,500 ft [2,000 m] above sea level</li> <li>Temperature range: 40 - 95°F [5 - 35°C]</li> <li>Humidity range: up to 80% relative humidity at 31°C, decreasing linearly to 50% relative humidity at 40°C, non condensing</li> <li>Mains supply voltage fluctuations up to ±10 % of the nominal voltage</li> <li>Transient overvoltages up to the levels of Overvoltage Category II</li> <li>Use in environments up to Pollution Degree 2</li> </ul>							
Conformance:				C	Œ			
Warranty:			3 years [see	individual sta	tement for fur	ther details]		

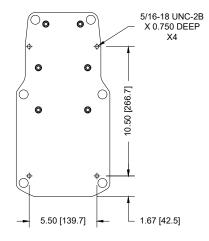
<sup>\*</sup> Load capacity is reduced at higher speeds in the following models:

- F305: limited to 200 lbF [1 kN] above 24 in [610 mm]/min
- F505 / F505H: limited to 300 lbF [1.3 kN] above 24 in [610 mm]/min
- F755 / F755S: limited to 500 lbF [2.3 kN] above 35 in [900 mm]/min
- F1505 / F1505S: limited to 1,000 lbF [4.5 kN] above 60 in [1,525 mm]/min

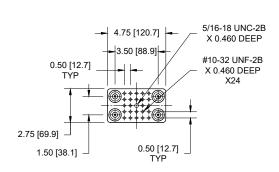
### **Dimensions** in (mm)

# Models F105 | F305 | F505



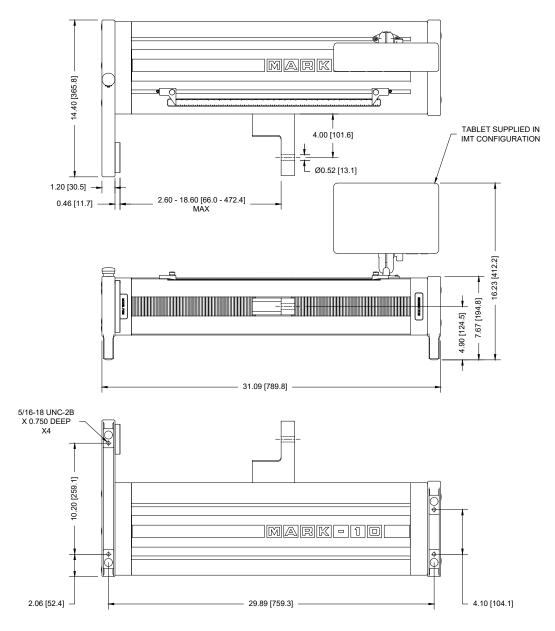




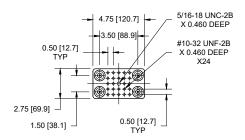


MOUNTING PLATE TOP VIEW

#### **Model F505H**

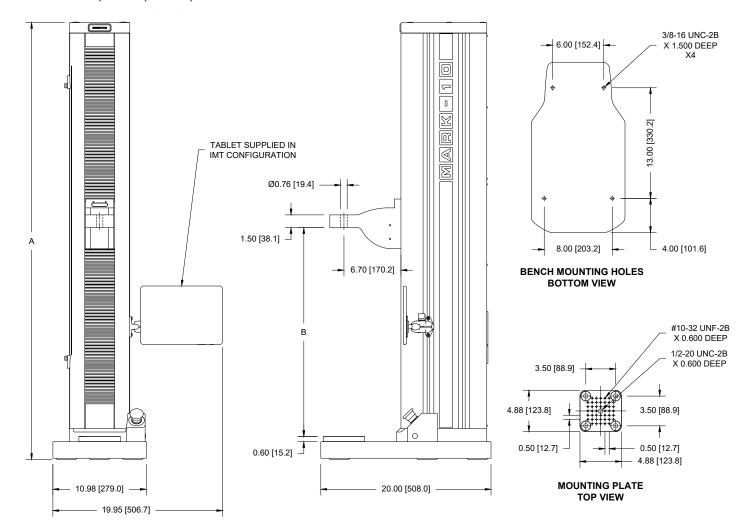


# BENCH MOUNTING HOLES BOTTOM VIEW



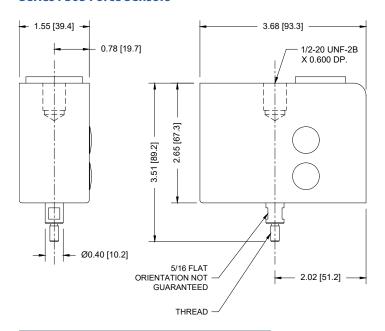
MOUNTING PLATE TOP VIEW

# Models F755 | F755S | F1505 | F1505S



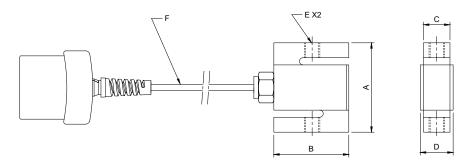
	F755	F755S	F1505	F1505S
A	51.35	33.89	50.85	33.39
	[1304.3]	[860.9]	[1291.6]	[848.1]
В	8.13 - 40.13	8.13 - 22.33	8.13 - 40.13	8.13 - 22.33
	[206.4 - 1019.2]	[206.4 - 567.1]	[206.4 - 1019.2]	[206.4 - 567.1]

### **Series FS05 Force Sensors**



Model No.	Thread
FS05-012 - FS05-100	#10-32 UNF
FS05-200 - FS05-500	5/16-18 UNC

#### **Series R07 Force Sensors**



Model No.	A	В	c	D	E	F
MR07-50						
MR07-100	2.40 [61.0]		0.46 [11.7]	0.90 [22.9]	1/4-28 UNF	10.00 [254.0]
MR07-200						
MR07-300			0.71 [18.0]	1.10 [27.9]	1/2-20 UNF	
MR07-500						
MR07-750						
MR07-1000						
MR07-1500			0.96 [24.4]	1.40 [35.6]		

# **Complete Systems - Test Frame with Pre-configured Tablet Control Panel**

Model No.	Description
F105-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, 100 lbF / 0.5 kN, 110V*
F305-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, 300 lbF / 1.3 kN, 110V*
F505-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, 500 lbF / 2.2 kN, 110V*
F505H-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, horizontal, 500 lbF / 2.2 kN, 110V*
F755-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, 750 lbF / 3.4 kN, 110V*
F755S-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, short, 750 lbF / 3.4 kN, 110V*
F1505-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, 1,500 lbF / 6.7 kN, 110V*
F1505S-IMT	Test frame with IntelliMESUR® pre-loaded tablet control panel, vertical, short, 1,500 lbF / 6.7 kN, 110V*

# **Test Frame + Standalone Software** (for customer installation on a Windows device)

Model No.	Description
F105-IM	Test frame with IntelliMESUR® software, single license, vertical, 100 lbF / 0.5 kN, 110V*
F305-IM	Test frame with IntelliMESUR® software, single license, vertical, 300 lbF / 1.3 kN, 110V*
F505-IM	Test frame with IntelliMESUR® software, single license, vertical, 500 lbF / 2.2 kN, 110V*
F505H-IM	Test frame with IntelliMESUR® software, single license, horizontal, 500 lbF / 2.2 kN, 110V*
F755-IM	Test frame with IntelliMESUR® software, single license, vertical, 750 lbF / 3.4 kN, 110V*
F755S-IM	Test frame with IntelliMESUR® software, single license, vertical, short, 750 lbF / 3.4 kN, 110V*
F1505-IM	Test frame with IntelliMESUR® software, single license, vertical, 1,500 lbF / 6.7 kN, 110V*
F1505S-IM	Test frame with IntelliMESUR® software, single license, vertical, short, 1,500 lbF / 6.7 kN, 110V*

<sup>\*</sup> All test frame models contain a universal power supply (80 - 240V) and power cord with US prong style. Add suffix 'E' for European prong, 'U' for UK prong, or 'A' for Australian prong. Ex: F505-IMTE.

### **Series FS05 Force Sensors**



Compatible with Models F105, F305, F505, and F505H. Adapter part no. AC1083 is required for Models F755, F755S, F1505, and F1505S.

	Capacity x Resolution						
Model No.	lbF	ozF	gF	kgF	N	kN	mN
FS05-012	0.12 x 0.00002	2 x 0.0005	50 x 0.01	-	0.5 x 0.0001	-	500 x 0.1
FS05-025	0.25 x 0.0001	4 x 0.002	100 x 0.05	-	1 x 0.0005	-	1000 x 0.5
FS05-05	0.5 x 0.0002	8 x 0.005	250 x 0.1	-	2.5 x 0.001	-	2500 x 1
FS05-2	2 x 0.001	32 x 0.02	1000 x 0.5	1 x 0.0005	10 x 0.005	-	-
FS05-5	5 x 0.002	80 x 0.05	2500 x 1	2.5 x 0.001	25 x 0.01	-	-
FS05-10	10 x 0.005	160 x 0.1	5000 x 2	5 x 0.002	50 x 0.02	-	-
FS05-20	20 x 0.01	320 x 0.2	10000 x 5	10 x 0.005	100 x 0.05	-	-
FS05-50	50 x 0.02	800 x 0.5	25000 x 10	25 x 0.01	250 x 0.1	-	-
FS05-100	100 x 0.05	1600 x 1	50000 x 20	50 x 0.02	500 x 0.2	-	-
FS05-200	200 x 0.1	3200 x 2	-	100 x 0.05	1000 x 0.5	1 x 0.0005	-
FS05-300	300 x 0.1	4800 x 2	-	150 x 0.05	1500 x 0.5	1.5 x 0.0005	-
FS05-500	500 x 0.2	8000 x 5	-	250 x 0.1	2500 x 1	2.5 x 0.001	-

# **Series R07 Force Sensors**



Compatible with Models F755, F755S, F1505, and F1505S. Cannot be used with Models F105, F305, F505, and F505H.

	Capacity x Resolution					
Model No.	lbF	ozF	gF	kgF	N	kN
MR07-50	50 x 0.02	800 x 0.5	25000 x 10	25 x 0.01	250 x 0.1	-
MR07-100	100 x 0.05	1600 x 1	50000 x 20	50 x 0.02	500 x 0.2	-
MR07-200	200 x 0.1	3200 x 2	-	100 x 0.05	1000 x 0.5	1 x 0.0005
MR07-300	300 x 0.2	4800 x 5	-	150 x 0.1	1500 x 1	1.5 x 0.001
MR07-500	500 x 0.2	8000 x 5	-	250 x 0.1	2500 x 1	2.5 x 0.001
MR07-750	750 x 0.5	12000 x 10	-	375 x 0.2	3750 x 2	3.75 x 0.002
MR07-1000	1000 x 0.5	16000 x 10	-	500 x 0.2	5000 x 2	5 x 0.002
MR07-1500	1500 x 1	24000 x 20	-	750 x 0.5	7500 x 5	7.5 x 0.005

# Accessories

Model No.	Description					
CERT-DS	Certificate of calibration, distance and speed					
AC1094-1	Single column extension, 6 in / 150 mm, F105 / F305 / F505 H					
AC1094-2	Single column extension, 12 in / 300 mm, F105 / F305 / F505 / F505H					
AC1094-3	Single column extension, 24 in / 600 mm, F105 / F305 / F505 H					
AC1095-1	Double column extension, 6 in / 150 mm, F105 / F305 / F505					
AC1095-2	Double column extension, 12 in / 300 mm, F105 / F305 / F505					
AC1095-3	Double column extension, 24 in / 600 mm, F105 / F305 / F505					
AC1086	Shield, F105 / F305 / F505					
AC1092-1	Shield, F755S / F1505S					
AC1092-2	Shield, F755 / F1505					
AC1093	USB hub					
AC1083	Adapter, FS05 sensor / PTAF adapter, to Plug & Test® connector / F755, F755S, F1505, F1505S test frames, 10 in / 250 mm cable					
AC1084	Extension cable, 24 in / 610 mm, Plug & Test®, male/female					
PTAF	Adapter, Plug & Test®, customer-supplied force sensor to Series F test frames					
DC5000	Spare tablet control panel, pre-installed with IntelliMESUR®, with test frame mounting hardware					
15-1019	IntelliMESUR® software, customer installation on a Windows device, additional seat					



# **Applications are virtually limitless...**

Mark-10 force and torque measurement products help quality control, engineering, and manufacturing professionals assess and ensure quality in virtually every industry worldwide.



**Automotive** 



**Aerospace** 



**Electronics** 





Consumer **Products** 





**Springs** 



Medical Device



Packaging



Food & Beverage



**Ergonomics** 



Other **Industries** 



Force and Torque Measurement Engineered Better

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