





## **Torque Testers**

IMADA's torque testers can measure various torque such as twisting, turning, etc. We offer a wide range of torque testing products such as test stands for higher repeatability, torque-angle testers, and more to fit your measurement needs.



### **Testers for Food** Industries

IMADA' S food texture analyzer can be used for analyzing food texture (firmness, elastic force, and more). We offer a wide variety of food testers and jigs to meet your measurement needs. Some of our testers can perform tests according to standards.



IMADA CO.,LTD

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The further information is on our website.



•The contents will be changed without any notices.

- •We can custom design and manufacture to meet your particular requirements.
- Please feel free to contact us or our distributor for further information of our products.

Agency

•The colors and shapes might be slightly different from the actuel products.

•We show specifications partially, so please see full specifications on our website

or contact us before purchase.

CATALOG No.ST-1712E

#### IMADA's force testers are used worldwide in R&D and quality control of every industry to assess and ensure the quality.

IMADA offers a wide range of force testing products and know-how accumulated for many decades, enabling you to measure a huge variety of "force" such as mechanical strength (breaking/deformation force), tactile sensation (softness/hardness), functionality of operational physical force, and more.

IMADA Texture Analy

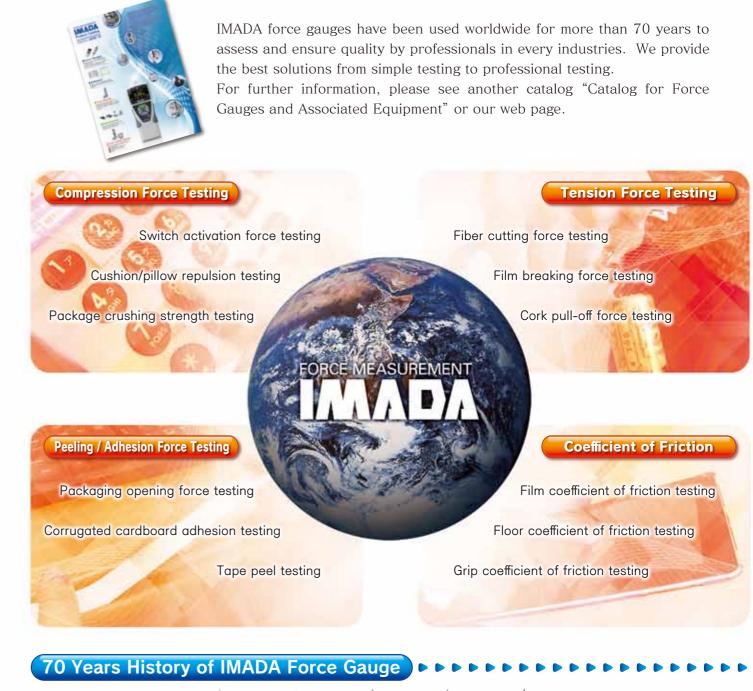


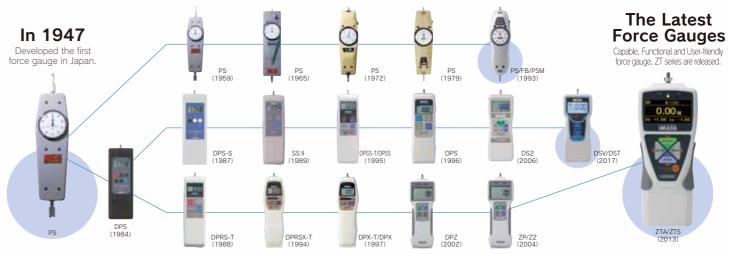
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tilize this index to find the number of the page of your desired product

С		F		M	
CB series	09	FCA-DSV-50N		MT-AD-M10	
		Force Recorder Light	08	MT-DC-13/MT-DC-6.5/MT-DC-6.5SUS/MT-DC-4	
D		Force Recorder Professional 08		MT-EXT/MT-EXT2	
DP-1VR	09	Force Recorder Standard	08	MTS series	
DT-DC-13/DT-DC-6.5/DT-DC-6.5SUS/DT-DC-4	04	FR series (Attachment for food testing)	17	MT-ST	10
DT-ST/DT-ST-01/DT-ST-02	04	FRTS series	14	MT-TB	10
DT-TB/DT-TB-01/DT-TB-02	04				
DTXS/DTXA series	03	Н		0	
		HT-AD-M10	06	OW-025/OW-10/OW-20/OW-60	06
E		HT-DBH			
eDPU series	07	HT-DC-13/HT-DC-6.5/HT-DC-6.5SUS/HT-DC-4	06	S	
eHT series	07	HTGS/HTGA series	05	SHT-5N	
eLM series	07	HT-ST/HT-ST-01/HT-ST-02	06		
eZT 07		HT-9.5SQ 06		Т	
				TAA-MTS series 1	
				TB-SP	04
		I-8/I-80			

# IMADA gauges can be used for a wide range of force testing applications.





# **Torque Gauges**

## Torque Gauge Measuring Rotating/Twisting Force

"Torque" is the tendcncy of a force to rotate an object around an axis, fulcrum, or pivot. The Unit of torque is N-m/N-cm, Kqf-m/Kqf-cm, or lbf-in/ozf-in. IMADA torgue gauges enable you to measure torgue easily and accurately.

## Screw Cap Torque Tester

# **DTXS/DTXA** series

## **Accurately / Precisely**

- Olt captures torque values accurately due to its high sampling rate (2000Hz).
- Olt is designed to reduce weight influence by its bearing mechanism for greater accuracy.

### User friendly

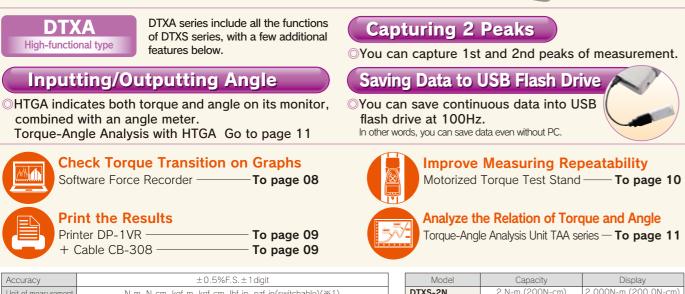
⊘Hig	h Luminance	Organic
EL	display	

Clear organic display has excellent readability

©8 languages available Setting menu in 8 languages helps easy operation.

### Making efficient

- OHigh working efficiency due to manual operation
- ○You can easily capture peak value using peak hold
- ○You can pick out defective products easily using OK/NG judgement function.



Accuracy	± 0.5761.3.± rugit	
Unit of measurement	N-m, N-cm, kgf-m, kgf-cm, lbf-in, ozf-in(switchable)(%1)	
Display	4-digit Organic EL	
Sampling rate	2000 data / sec at maximum	
Function	Customized display (header and footer), Peak hold (clockwise and counter-clockwise), Internal 1000 points data memory, Comparator (judgment of OK or NG), Reversible display, Sign inversion, Zero clear timer, +NG alarm, Off timer (auto power off), Dumping,Time display 151/2nd peak(only for DTXA), Angle detection at torque peak value(only for DTXA)(%2),Angle zero reset at selected torque(only for DTXA)(%2)	
Output	USB, RS232C, Mitutoyo digimatic (%3), 2 VDC analog output (D/A),Comparator 3 steps (-NG/OK/+NG), Overload alarm Sub comparator 2 steps (output of large or small judgment)(only for DTXA), USB flash drive(only for DTXA), Angle(displacement)(only for DTXA) (%2)	
Accessory	CD driver (including simple software for data logging), USB cable, AC adapter, Carrying case, Instruction manual, Inspection certificate,L wrench, Handles (10N-m range only) USB flash drive adapter(only for DTXA) (%4)	
1 These are the speci	fications for International model. Please note that this unit is different from Japanese domestic model.	

☆∠ Angle orspiacement) scale is necessary to valid this function. ※3 Not always available for Mitutoyo digimatic pro ※4 USB flash drive is not included.

<ul> <li>It automatically detects maximum and minimum values.</li> <li>It saves data in CSV format.</li> </ul>
Graphing by optional force capturing software The software shows torque vs time graphically on PC in real time (at Max. 2000Hz) Go to page 08 for further information.
DTXS Standard Type
Size: Approx.W233 × D305 × H87mm (withiout the table and the pins.)
Weight: Approx.4.5kg (including Standard table and 4 pc Standard pins.)
I function.

Easy data management on PC

◎Data capturing software ZT-Logger is included

©Easy connection with USB interface

-It sends 10 data/sec

○You can capture 1st and 2nd peaks of measurement.

(6

## Analyze the Relation of Torque and Angle

Torque-Angle Analysis Unit TAA series — **To page 11** 

Model	Capacity	Display	
DTXS-2N	2 N-m (200N-cm)	2.000N-m (200.0N-cm)	
DTXS-5N	5 N-m (500N-cm)	5.000N-m (500.0N-cm)	
DTXS-10N	10N-m (1000N-cm)	10.00N-m (1000N-cm)	
DTXA-2N	2 N-m (200N-cm)	2.000N-m (200.0N-cm)	
DTXA-5N	5 N-m (500N-cm)	5.000N-m (500.0N-cm)	
DTXA-10N	10N-m (1000N-cm)	10.00N-m (1000N-cm)	

The above-mentioned model comes with a standard table and standard pins. We provide it without the table and the pins, or one with a smaller table The model without any tables: DTXS-OON-Z or DTXA-OON-A The model with a smaller table: DTXS-OO-N-ST or DTXA-OON-ST

## DTXS/DTXA series can handle opening/closing torque tests of various containers' caps.





## **Attachments for Torque Testers**

## Attachments for DTXS/DTXA

We provide several kinds of interchangeable tables to fit your test samples.

#### Standard table and Standard pins



This table grips PET bottles, aluminium cans, glass jars and the like whose diameters are  $\phi 20 \sim 160$  mm Model: DT-TB Capacity: 10N-m Allowable sample diameter: φ20~160mm



#### Small table and Standard pins

Pin chuck



Ideal for measuring torque of small samples such as eye drop bottles. Model: DT-ST Capacity: 5N-m Allowable sample diameter:  $\phi 7 \sim 50 \text{ mm}$ 



Ideal for gripping columnar samples.



\*1 Please choose OON from 2N,5N or 10N and DN from 2N or 5N. \*2 We recommend to use Stainless steel type under easy-to-rust environment.

03



ET bottles



Cosmetics containers



Medicine iars



Lipstick containers



Eye drop bottles



Rotary switches

#### Standard table and Notch pins Ideal for slippery samples such as aluminum cans Model: DT-TB-01 Capacity: 10N-m Allowable sample diameter: φ20~160mm

Ideal for gripping samples such as resin connectors and the like. Model: DT-ST-01 Capacity:5N-m

Allowable sample diameters  $\phi 7 \sim 50 \text{ mm}$ 

#### Sample stage



Standard table and Long clamp pins



Ideal for tall samples such as 2 liter PET bottles. Model: DT-TB-02 Capacity:10N-m Allowable sample diameter φ20~160mm

#### Small table and Long clamp pins



deal for small and tall samples such as cosmetic bottles. Model: DT-ST-02 Capacity:5N-m Allowable sample diameter:  $\phi 7 \sim 50 \text{ mm}$ 

This stage helps you

put a sample stably

Model: TB-SP

# **HTGS/HTGA** series

### **Accurately / Precisely**

○It captures torque values accurately due to high sampling rate (2000Hz).

 $\bigcirc$  HTGS and HTGA are designed to reduce the influence by its bearing mechanism, achieving greater accuracy. (Torque measurement is influenced by bending/compression/tension force during measurement, decreasing accuracy.)

### User friendly

○High Luminance Organic EL display Clear organic display has excellent readability

◎8 languages available Setting menu in 8 languages helps easy operation.

#### <u>Making efficient</u>

○OK/NG judgement

. You can pick out defective products easily. +NG or -NG light goes on when orderline that you decide.)

#### ©3 line indicator

A torque value is indicated in the middle tier, and you can select information as required in the upper and lower tiers. s time / the number of memory / set points etc

○Connecting to / interlock external equipment

### Varieties of Torque Can Be Measured

◎HTGS/HTGA can handle a wide range of torque testing applications using different attachments. Go to page 06 for further information.

#### HTGA High functional type

functions of HTGS series, with a few additional features below.

HTGA series include all the

## Inputting/Outputting Angle

○HTGA indicates both torque and angle on its monitor, combined with an angle meter. Torque-Angle Analysis with HTGA – Go to page 12

### Check Torque Transition on Graphs

Software Force Recorder -To page 08

#### rint the Results

Printer DP-1VR	————To page 09
+Cable CB-308 ——	To page 09

Accuracy	±0.5%F.S. ±1digit
Unit of measurement	N-m, N-cm, kgf-m, kgf-cm, lbf-in, ozf-in(Switchable)(%1)
Display	4-digit Organic EL
Sampling rate	2000 data / sec at maximum
Function	Customized display (header and footer), Peak hold (clockwise and counter-clockwise), Internal 1000 points data memory, Comparator (judgment of OK or NG), Reversible display, Sign inversion, Zero clear timer, +NG alarm, Off timer (auto power off), Dumping, Time display 13/27 paek(only for HTGA), Angle detection at torque peak value(Only for HTGA)(%2), Angle zero reset at selected torque(only for HTGA)(%2)
Output	USB, RS232C, Mitutoyo digimatic (33), 2 VDC analog output (D/A), Comparator 3 steps (-NG/OK/+NG), Overload alarm Sub comparator 2 steps (output of large or small judgment) (only for HTGA), USB flash drive(only for HTGA), Angle(displacement)(only for HTGA) (32)
Accessory	CD driver (including simple software for data logging), USB cable, AC adapter, Carrying case, Instruction manual, Inspection certificate, L wrench, Handles (10N-m rance only) USB flash drive adapter/only for HTGA) (%4)

These are the specifications for International model. Please note that this unit is different from Japanese domestic model.

Angle(displacement) scale is necessary to valid this function.
 X3 Not always available for Mitutoyo digimatic products.
 USB flash drive is not included.

ONo attachments are included.

## Easy data management on PC

- ©Easy connection with USB interface ○Data capturing software ZT-Logger is included
- -It sends 10 data/sec - It automatically detects maximum and minimum values. -It saves data in CSV format.
- Graphing by optional force capturing software The software shows torque vs time graphically on PC in real time (at Max. 2000Hz)
- Go to page 08 for further information.

#### HTGS

Standard Type



COOLLAND



Separately sold)

#### We provide a wide range of interchangeable attachments to handle a huge range of torgue testing.



## Attachments for Torque Testers

## Attachments for HTGS/HTGA



Large pin chuck Model: HT-DC-13 Opening width:  $\phi 1.2 \sim 13$ mm Weight:approx.600g \*Cannot be used for 2N-m or 0.5N-m range

\*HT-DC-6.5SUS (Stainless model) is recommended under easy-to-rust environment



Torque driver Ideal for measureing

tightening / loosing torque. Model:HT-DBH Bit:+:No.1×50 +:No.2×50 -:No.3×50 Weight:approx. 100g



Designed for small samples. Model:HT-ST Capacity:5N-m Allowable sample diameter  $\phi 7 \sim 50 \text{mm}$ 



\*Can not be used for 0.5N-m range

\*Can not be used for 0.5N-m range

## Torque Meter for Motor Screw Drivers and Torque Drivers





	OW-025	OW-10	OW-20	OW-60
Range	Max. 0.25N-m	Max. 1.0N-m	Max. 2.0N-m	Max. 6.0N-m
Mechanical life	10,000 times	8,000 times	5,000 times	5,000 times
Bit joint part	M2.6+Pan head screw	M3.0+Pan head screw	M4.0+Pan head screw	M6.0+Panhead screw
Body dimension	φ28×44	φ32×51	φ32×51	φ32×69

Model	Capacity	Display	
HTGS-0.5N	50N-cm	50.00N-cm	
HTGS-2N	2N-m(200N-cm)	2.000N-m(200.0N-cm)	
HTGS-5N	5N-m(500N-cm)	5.000N-m(500.0N-cm)	
HTGS-10N	10N-m(1000N-cm)	10.00N-m(1000N-cm)	
HTGA-0.5N	50N-cm	50.00N-cm	
HTGA-2N	2N-m(200N-cm)	2.000N-m(200.0N-cm)	
HTGA-5N	5N-m(500N-cm)	5.000N-m(500.0N-cm)	
HTGA-10N	10N-m(1000N-cm)	10.00N-m(1000N-cm)	

E

Size (The indicator only) : Approx. W75XD34XH188mm

Weight (The indicator only) : Approx.490g

Analyze the Relation of Torque and Angle

Torque-Angle Analysis Unit TAA series - To page 12

\*This product is NOT including the attachment on the top of the gauge.

○You can capture 1st and 2nd peaks of measurement.

Capturing 2 Peaks

Saving Data to USB Flash Drive

○You can save continuous data into

In other words, you can save data even without PC.

USB flash drive at 100Hz.





#### We provide a wide range of interchangeable attachments to fit various testing needs.

#### Standard pin chuck Model: HT-DC-6.5

Opening width:  $\phi 0.5 \sim 6.5$  mm Weight:approx.200g \*Cannot be used for 0.5N-m range

Model: HT-DC-6.5SUS Opening width:  $\phi 0.5 \sim 6.5$  mm Weight:approx.190g \*Cannot be used for 0.5N-m range

Small pin chuck -Model:HT-DC-4 Opening width:  $\phi 0.5 \sim 4$ mm Weight:approx.100g

#### M10 adaptor



This adaptor is used to mount M10 attachment. Model:HT-AD-M10 Screw:M10×L20 Weight: approx. 50g

#### Sensor holde



The holder is used to fix sensor. Model:SHT-5N Capacity: 5N-m

Ideal for gripping samples such as resin connectors and the like. Model: HT-ST-01 Capacity:5N-m

Allowable sample diameter φ7~50mm

#### Small table and Long clamp pins



\*Can not be used for 0.5N-m range

Ideal for measuring torque of doorknobs, electric bulbs and so on. Model: HT-ST-02 Capacity:5N-m

Allowable sample diameter: φ7~50mm

Model	I-8	I-80	
Measuring range%1	0.20~78.60 cN-m	0.020~7.860 N-m	
	0.020~8.000 kgf-cm	0.20~80.00 kgf-cm	
	0.020~6.970 lbf-in	0.20~69.70 lbf-in	
		2.0~786.0 cN-m	
Accuracy	+/- 0.5% (reading value) or +	-/-3digit in less than 499 digit.	
Display	4 digits L0	CD display	
Measuring direction	CW-CCW (Righ	t turn /Left turn)	
Measuring mode	P-P(Peak-hold), T-R(Track), P-D(Peak-down),C(real time data output)		
Real-time output	Output torque at every 1/180 seconds		
Data output	ASCII (baud rate 19200)		
Functions	Upper/ Lower value setting, Pass-fail decision, Internal memory, Auto zero reset function, Auto power-off (in 10 minutes with no operation), Max./ Min./Ave. display, Zero Reset function		
Battery	Ni-Cd 1.2v×5 cell(700mAh) 300 times		
Charging time/Usable time	Approx.3 hours/ Approx. 12 hours continuous use after full charge.		
Socket joint part (Detecting parts shape)	Square 20 mm / Square 9.5 mm		
Included items	Driver adapter OW-025/OW-10 Driver adapter OW-20/OW-60		
(1 each)	Attache case, battery charger, inspection certificate, calibration certification, traceability system diagram.		

\*This product is NOT suitable for impact tools testing.

# **eZ** Connect series

#### [This is recommended in these cases below.]

Sensor Interchangeable

Measure things from low load to high load.

**Amplifier eZT** 

○You can capture test data

precisely due to its high

sampling rate (Max.2000Hz).

Precise

Easv

Multifunctional

Olt has many useful

USB flash drive, and

cells.

more.

Carry out different types of tests such as tension and torque.

ez

Keep a spare load sensor to reduce risks in operation.

#### eZ Connect series are…

**©eZ** Connect is composed of an amplifier and load cells. You can replace load cells without additional adjustment. Its overall accuracy is calculated as the total of the accuracy of the amplifier (+/- 0.2%F.S.) and a load cell connected with it.

·We do not offer inspection certificate when we ship it out. Therefore, please calibrate it by yourself, or request calibration for each combination if needed (available at a charge).

#### ■e7T Specifications

Model	eZT	
Accuracy	+/-0.2%F.S.(%1)	
Unit of measurement	Depends on load cell and settings *(N,kN,kgf,lbf N-m,N-cm,kgf-m,kgf-cm,lbf-in,ozf-in)	
Display	4-digit	
Display update	16 / sec	
Sampling rate	2000 data / sec at maximum (%2)	
Functions	Customized display (header and footer), Peak hold (lension and compress Internal 1000 points data memory, Comparator (judgment of OK or NG) Reversible display, Sign inversion, Zero dear timer, +NG alarm, Off timer (a power off), Dumping, Time display, 1st/2nd peak, Displacement detection force peak value. Displacement zero reset at selected force, settino loci	
Output	USB, RS232C, Mitutoyo digimatic (%3), 2 VDC analog output (D/A), Comparator 3 steps (-NG/OK/+NG), Overload alarm, Sub comparat 2 steps (output of large or small judgment), USB flash drive, Displacemen	
Operating environment	Temperature: 0 to +40 degree Celsius, Humidity: 20 to 80%RH	
Battery	8 hours (2 hours charge) (%4)	
Accesoories	AC adapter, CD driver (including simple software for data logging), USB cable, Operation manual, Carrying case, Adaptor for USB flash drive (%5)	
%2 You can save up to 10	lel does not indicate kgf (kgf-m, kgf-cm) and lbf (lbf-in, ozf-in). cell is added when using connected with a load cell. 10 data/sec. in USB flash drive (selectable among 1, 50, and 100 /se n Mitutoyo digimatic products in some cases. onsumed when connected to USB flash drive or a linear scale.	

\*\*5 USB flash drive is not included.
If you would like to use this amplifier combined with a test stand, please contact us or our sales partner.

#### Models of load cells for eZ Connect series OAdd "e" to model name of a load cell for eZ Connect series as stated below.

Example Normal load cell: DPU-50N

## Load cell for eZ Connect series:eDPU-50N

For Torque(only for eZ connect)		for Compression and Tension(only for eZ connect)			for Compression(only for eZ connect)		
Torque Load Cell		Standard Type			Small Type		
eł	IT series	eDPU			eLM		
It measures turning/twisting force.		Easy built-in shape to external equipment			It can be inserted in narrow spaces due to the coin shape.		
It measures torque using optional attachments such as pin chuck, socket holder, torque driver etc.(Page 08)		It measures force by mounting an attachment on the thread (the male screw part).			It measures force by applying compression on the top of projection.		
Capacity	0.5N-m~10N-m	Capacity	2N~5	500N	Capacity	10N~20kN	
Accuracy	±0.5% F.S. or less	Accuracy	±0.2%F.	S. or less	Accuracy	10N~10kN:±2.0%F.S. or less 20kN:±3.5%F.S. or less	
Size	φ38×138mm	Size	Approx.W58×D21×H71	~W72×D21×H73mm	Size	Approx. φ 12XH4~ φ 21XH10mm	
Cable length	Approx.0.5~1m (curl cable)	Cable Length	Appro	x.2m	Cable Length	10N~2000N:Approx.2m 5000N~20KN:Approx.3m	
Model	Capacity	Model	Capacity	Thread	Model	Capacity	
eHT-0.5N	50N-cm(%)	eDPU-2N	2N		eLM-10N	10N	
eHT-2N	2N-m(200N-cm)	eDPU-5N	5N		eLM-20N eLM-50N	20N 50N	
eHT-5N	5N-m(500N-cm)	eDPU-10N	1 O N		eLM-100N	100N	
eHT-10N	10N-m(1000N-cm)	eDPU-20N	20N	Male Screw	eLM-200N	200N	
*Displayed unit is "	*Displayed unit is "N-cm" only.		50N	M6P1.0	eLM-500N eLM-1000N	500N 1000N	
		eDPU-100N	100N		eLM-2000N	2000N	
		eDPU-200N	200N		eLM-5000N eLM-10kN	5000N 10kN	
		eDPU-500N	500N		eLM-10kN eLM-20kN	20kN	

○You can combine it with various load cells.

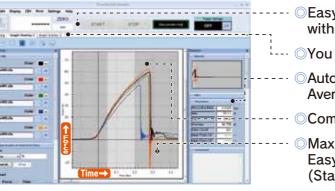
Please see "Force Gauges & Associated Equipment catalog" for the details of load cells available.

## Data Analysis Software Force Recorder series

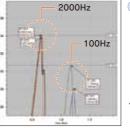
## Analyze data easily and accurately, and create report with ease

We offer 3 types(Light/Standard/Professional)to fit your needs.

## Make efficient by simple manipulations and useful functions.-



#### Capture measuring data accurately.—



accurately due to high sampling rate, at Max.2000Hz A peak value can be captured more

precisely due to the higher sampling rate.

Comparison of 2000Hz and 100Hz 2000Hz is more to capture peak value than 100 Hz. Please refer to right [Operating envelopment 1] for the details of operating environments

It graphs the measurement

### Force Recorder Professional

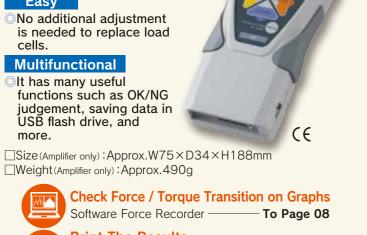
- You can draw torque-angle graphs precisely at Max. 2000Hz with ease.
- •For angle data acquisition, you need an angle meter in addition to DTXA/HTGA/eHT(eZT).
- TAA series (Page 13) come with this software.

#### [Function Comparison]

Version	Light	Standard	Professional
Feature	Graphing only	With editing functions	Torque-displacement graphing
Graph	Torque-time	Torque-time	Torque-time Torque-angle
Available models	HTGS/HTGA DTXS/DTXA eZT	HTGS/HTGA DTXS/DTXA eZT	HTGA DTXA eZT
Data transferring speed (Max)	2000 data / sec	2000 data / sec	2000 data / sec
Recording data point (Max)	7.2 million	7.2 million	7.2 million
Displacement output	N/A	N/A	0
Graph overlaying function	N/A	0	0
Trigger function	N/A	0	0
Point marking	N/A	0	0
Border line function	N/A	0	0
Capture function	N/A	0	0
Graph scaling	0	0	0
Statistics output	0	0	0
Comment	0	0	0
Print	0	0	0
CSV file converting	0	0	0
Preview saving (PDF/Word/Excel)	0	0	0
Torque gauge setting	0	0	0

#### Force Recorder Standard/Light/Professional [Operating Environment]

OS: Windows XP/Vista(32bit) 7/8/8.1(32bit/64bit) CPU: Pentium4 (1GHz more) more recommended Memory: 2GB more recommended Hard disk: 10GB (Data storage area) more
CPU: Pentium4 (1GHz more) more recommended Memory: 2GB more recommended Hard disk: 10GB (Data storage area) more
.NET Framework4 more
Microsoft Internet Explorer6.0 later Windows Installer 3.1 later
Resolution 1024×768 pixel more
Standard/Light: ZTA/ZTS series, HTGS/HTGA series, DTXA/DTXS series Professional: DTXA series, HTGA series, ZTA series
USB1.1, USB2.0 connector
-



#### Print The Results Printer DP-1VR To Page 09 +Cable CB-308 -To Page 09 **Connect with External Devices** Cable Using Applications -To Page 09

----- OEasy steps for saving. Connect a force gauge and PC with a USB cable, and click START.

 $1 \dots \odot$ You can compare data easily due to plural tabs.

Auto-calculation of Maximum value/Minimum value/ Average value.

Comment insertions are possible.

Maximum 5 graphs are displayed on same display. Easy comparison and Accurate analysis are possible. (Standard/Professional version only)

### Create reports guickly

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- You can easily save data in Word, Excel, and PDF format, reducing the time to create reports.
- ○It automatically inputs graphs, date & time, and statistics. You can also input comments manually if necessary.

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No.	Displa	icement →		

**Cables/Printer** 

Cables expand the functionality of torque gauges. We also provide a printer.

	HTGS/HTGA	DTXS/DTXA	eZT
			- F
The cables to connect	a torque gauge to an	external device	
RS232C cable	CB-208	CB-208	CB-208
Connects a PC to a torque gauge, enabling to record the measurement and transmit command signals from the PC to the gauge.	Length:Approx.3m	Length:Approx.3m	Length:Approx.3m
Digimatic cable Connects Mitutoyo Digimatic Mini Processor (a portable printer) to a torque gauge for printing the measurement.	CB-308 Length:Approx.3m	CB-308 Length: Approx.3m	CB-308 Length: Approx.3m
Analog cable Connects analog devices such as a	СВ-108	СВ-108	CB-108
pen recorder to a torque gauge, enabling to record torque transition. CB-118 works for "-AN" option.	Length:Approx.3m	Length:Approx.3m	Length:Approx.3m
<b>Open End cable</b> Connects a torque gauge to a special device.	CB-908 Length:Approx.3m	CB-908 Length:Approx.3m	CB-908 Length:Approx.3m
External Contact Point cable Enables to measure external contact points.	CB-808 Length:Approx.3m	CB-808 Length: Approx.3m	CB-808 Length:Approx.3m

\*1 CB-201(25P male) and CN-202(25P female) are also available.

%2 We offer customization including the length extension, connector's change in shape, and more.

# **Printer DP-1VR**



## The Cables for Past Models

If you need a cable for past-model force gauges/torque gauges, please refer to the right list. If your model is not mentioned in the list, please contact us.

## (Mitutoyo Digimatic Mini Processor)

○It enables to print measuring Maximum/Minimum/Average standard deviation values.

HTG2, DTX2 series

CB-104 CB-204

To print, a digimatic cable is required.

#### Compatible models

[The Model List]

Analog cable RS-232C cable

Digimatic cable

HTGS/HTGA/DTXS/DTXA/eZT

## **Test Stands for Torque Testers**

Combine this test stand with a DTXS/DTXA for greater accuracy. These test stands provide constant test speed due to automatic operation, and guarantee high repeatable test result.

# **MTS** series

Eas Easy digit Auto mod Efficie Automatic Durability Automate (You need a Che Soft	atability with constant ily al speed setting e by a set torque ently stopping with a set test with a set numb	torque value er of test times erlocked with software erate it.) on graphs ——To Page 08 jue and Angle	
Model	MTS-10N	MTS-10N-L	MTS-10N-2L
Capacity		10N-m	0.40
Maximum height of a sample	140mm	240mm	340mm
Speed range		3~ 90 degree/sec	
Weight		Approx.14kg	
Size	W432×D400×H575mm	W432×D400×H675mm	W432×D400×H775mm
Eurotion	Manual mada, IOC mada, Automotic mada	do(CONTINUIQUE ONE WAV) (*1) Ouerload	proventing function (*1) Cread adjustmer

Manual mode, JOG mode, Automatic mode(CONTINUOUS, ONE WAY) (\*1) Overload preventing function (\*1), Speed adjustmer Function Voltage AC100V ~240V , 50/60Hz, max 3A (\*2) Accessory Power cable , Torque gauge connecting cable (\*3), Centering stick, Spare fuse, Instruction manual, tools, Packing cardboard

\*DTX series and attachments are sold separately. Please select one for each to complete testing system

# Extension shaft (For -L,-2L)

Model: **MT-EXT** It is for MTS-10N-L. Please use this shaft when the height of your sample is 130mm or less. Or, you can also apply this shaft to MTS-10N-2L when the height of your sample is between 130-230mm.

Model: MT-EXT2 It is for MTS-10N-2L. Please use this shaft when the height of your sample is 130mm or less.

### Attachments for MTS

### Attachments for MTS (Upper Part) Standard chuck

Small chuck(%1)





Model:MT-TB Max. torque:10N-m Sample diameter:  $\phi 20 \sim 90$  mm

Model: MT-ST(%1) Max. torque:5N-m Sample diameter:  $\phi 7 \sim 50$  mm

%1 We provide a few more kinds of pins to fit your test samples. For more details, please refer to Page 04 of "Attachments for DTXS/DTXA"

- \*2 MT-DC-6.5sus (stainless model) is recommended under easy-to-rust environment



#### Option

#### RA option(equipping an angle meter) Stroke Change

- %1 Torque gauge should be connected with the cable (included).
- %2 You may need to change fuse dependingon country.
- #3 Standard model comes with CB-518. -RA (angle meter option) model comes with CB-728





Pin chuck



M10 adaptor



Model: MT-AD-M10 It helps you mount attachment with a M10 female screw.

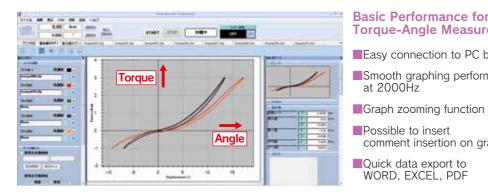
## **TAA** series **Torque-Angle Analysis Unit**

With this unit, you can easily analyze the relation between torgue and angle.

You can measure angle according to rotation, drawing a torque-angle graph. This system is ideal for functionality assessment according to constant angle of rotation.

## It shows torque vs angle graphically at real time (Max. 2000Hz)

at 2000Hz



**Basic Performance for Torque-Angle Measurement** 

Easy connection to PC by USB

comment insertion on graphs

WORD, EXCEL, PDF

- Smooth graphing performance
  - Reference line function
  - Statistical calcuration (maximum/ minimum/ average values)

Max 5 graphs

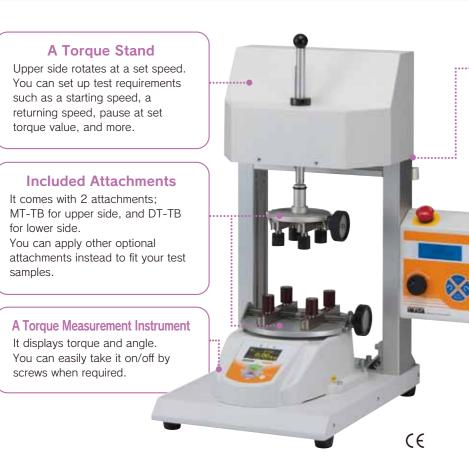
Test trigger function (when the torque reaches to the the set displacement value)

**Useful Functions for** 

Graph comparing function

**Measurements and Analysis** 

## Configuration



#### A Connection Cable It connect a torque tester with a torque stand for control.

#### Software

It shows torque vs angle graphically. You can take torque and angle data into your PC at real time (Max.2000Hz), drawing a smooth graph. Trigger function enables automatic graph drawing.



#### [Specifications for Torque-Angle Analysis Unit TAA-MTS-TB series]

N	lodel	TAA-MTS-OON-TB (%1)			
	Torque	N-m/N-cm, kgf-m/kgf-cm, lbf-in/ozf-in(switchable) %			
Unit	Angle	° (degree)			
Range		2N-m (200N-cm) ,5N-m (500N-cm) ,10N-m (1000N-cm)			
	Torque	4 digit (Ex:The resolution of TAA-MTS-5N 0.001N-m[0.1N-cm])			
Resolution	A = =   =	0.001° (on Force Recorder Professional)			
	Angle	0.01° (on Torque gauge display)			
	Torque	±0.5%F.S. +/-1 digit			
Accuracy	Angle	±0.1°+/-1 digit			
Model: Allowable sample height		TAA-MTSN-TB:140mm TAA-MTSN-L-TB:240mm TAA-MTSN-2L-TB:340mm %We can extend the height as custom-made. Please contact us. %We can handle a wide rage of sample's height other than above-mentioned height. %Please use extension shaft(page 10) as required.			
Torque data sampling rate		2000 data /sec			
Torque display upgrade		16 data/sec			
Output		USB, Serial(RS232C), Analogue (Approx.±2V), Comparator, Overload, Sub comparator, USB flash drive 🛪 USB flash drive is not included.			
Function	Torque gauge	Customized display(header and footer )/ Peak Hold mode(CW/CWW)/ Internal memory (1000 data)/ Comparator(OK/NG judgment)/ Reversible display/ Sign inversion/ Zero clear timer/ +NG alarm/Off timer(Auto power off)/Damping/ Time display/ 1st 2nd peak/ Setting lock			
	Test Stand	Manual mode, JOG mode, Speed adjustment			
	Link function(%2)	Angle detection at torque peak / Angle zero reset at the selected torque/Automatic mode (CONTINUOUS, ONE WAY), Torque control, Overload prevention			
	Torque gauge	Rechargeable battery (8 hour using /2 hour full charge)			
Power supply	Test stand	AC100V~240V			
Operating environment		Temperature:0 – 40 degree Celsius Humidity: 20 -80%RH			
Accessory		Graphing software Force-Recorder Professional, Driver CD-ROM(with data logger simple software), Power cable, AC adapter, Torque gauge connecting cable(CB-728), USB cable, Spare fuse, Instruction manual, Inspection certificate, tool, packing cardboard box.			
Included attachme	ents(%3)	Lower side: DT-TB (refer to 04), Upper side: MT-TB (refer to 10)			

\* Japanese domestic model does not indicate kgf (kgf-m, kgf-cm) and lbf (lbf-in, ozf-in)

%1 Please select one from 2N, 5N, or 10N

%2 You need to connect a torque gauge with the included connecting cable to activate this function \*\*3 We provide a model without any attachments (TAA-MTS+\_IN-Z). The model is recommended when you use other IMADA optional ones, or your own chuck

## Other Torque-Angle Measurement Using HTGA

Measurement by Hand

How to measure: 1.Fix your sample with a chuck 2.Turn the sensor by hand You can draw torque vs angle graphs as required.	
You can utilize this when you measure… A rotary switch on car's dashboard Motorcycle's accelerator etc.	
Please contact us for further information.	
Indicator Support Chuck	

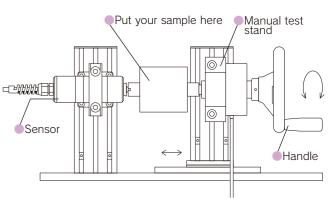


### Measurement by Handle Operation

How to measure: 1.Set your sample on a fixed sensor 2.Rotate a handle You can draw a torque vs angle graph presicely with ease.

You can utilize this when you measure… Otorsion spring A rotary switch etc.

Please contact us for further information.



# IMADA's food testers handle texture analysis and package testing for food yumminess and safety.

**Texture analysis** 

## Packaging Strength/opening tests

IMADA's testers are widely used in food/beverage industry.

With IMADA testers, you can digitalize food textures such as hardness, stickiness,

and more to ensure quality stability.

Food

Besides, you can quantify the strength or operativity of packages to produce safe and stress-free ones.



# **Texture Analyzer FRTS series**

## Food Texture Analyzer

FRTS series can digitalize textures such as stiffness, viscosity, elasticity, and more, allowing for data management.

## Ideal for Texture Analysis

Palatability (yumminess) is the most important factor of food. "Palatability" is composed of taste, flavor, and texture. Texture represents chewability, firmness (sensation against the teeth), feeling on the tongue, feeling to the throat, and so on. The texture is expressed with food material characteristic and human sensation characteristic. The food material characteristic is categorized into mechanical characteristic, geometry characteristic, and others. FRTS series can measure the mechanical characteristic such as stiffness, elasticity, stickiness, and more.

### **Excellent Operability**



Select from Food List Mestern Pastries Japanese Pastries Dairy Products Butter Please select a category of food.

5

○You can operate it intuitively due to user friendly touch screen. ○You can set up testing requirement very easily.

### **Great Precision**

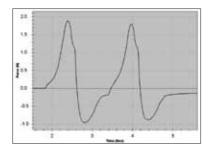
○High accuracy: +/-0.2%F.S.+/-1digit ○Sampling Speed: 1000Hz (You can capture peak value accurately due to high followability.) OYou can save and recall testing conditions to uniformize testing condition.



○You can easily clean up the measuring part since it is made of stainless.

### Easy Data Management and Analysis





OYou can store data to accessory USB flash drive.

○You can draw graphs on PC using accessory software.

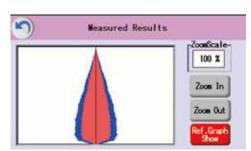




○You can add maximum 6 testing conditions to "Favorites" to recall them guickly



OYou can readily detach the tray.



OYou can see load distributions, and compare them very easily.

## **How to Start Measurement**

#### Choose a food to confirm a measuring method

○There are 2 ways to decide a measuring method according to types of food;

1. Use preset testing conditions without any changes. 2. Use preset conditions with some changes.

9	Select free Tool Lin	P:	🐑 🛛 Realizen Deutzi		🔄 Restant Pastrins 🗧 Sore	e cale and similar 1	Occh Menari	ne Conditions
	Natem Pastries		Security Sec	· •		Promote/Statigration	Comp. Speed 5.0 ms/bec	nd statter_finance/Compression — Comp. Disp. 5.0 mm
	Japanese Pastries Dainy Products		Pie and similar Studies and similar			Parties	1	Test Cycles 1 Time(s)
	Batter		Oxcolate				Please press SURE to be	st these conditions above.
Please	e select a category of food.		Please select a food item to a	aoure.			Notice and Social State	Add to Favorite
_	<b>2</b> · ·	Japanes	e					
Food	Sweets	Sweets		Butter	Noodles	Bread	Rice	Meat

FOOU	Sweets	Śweets	Daily Products	Dutter	Nooules	bieau	RICE	Ivieat
Image							$\bigcirc$	
Examples	Sponge cake Pie Snack Chocolate Candy Jelly Kneaded dough	Steamed bun Rice cracker Monaka skin Dorayaki and the like Dough	Processed cheese Yoghurt Ice cream	Butter	Uncooked noodle (a piece) Boiled noodle (a piece) Dried noodle (a piece) Noodle dough	Bread Donut Kneaded dough	Cooked rice (a piece) Clump of cooked rice Uncooked rice (a piece) Rice dumpling	Hamburg steak (Cooked meat) Hum (Processed meat) Kneaded raw meat Raw meat
Food	Fish and Seafood	Paste	Beans	Nuts	Eggs	Vegetables	Mushrooms	Fruits
Image				- Alto			8	¢?
Examples	Grilled Fish (Cooked fish) Raw fish	Fish sausage (Kamaboko) Paste	Cooked bean (a piece) Clump of cooked beans Tofu Uncooked bean (a piece)	Peanut	Egg shell Raw egg Boiled egg Omelet Custard pudding	Cut vegetables Carrot (Root vegetables) Cucumber (Stick-shaped vegetables) Pepper (Hollow vegetables) Lettuce (Leaf vegetables)	Mushroom	Cut fruit Jam Grape (a piece) Apple (Pome fruits)

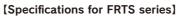
#### Choose a test standard to confirm a measuring method

#### OMeasuring conditions complying with standards are preset.

Standard	Outline	Measured Result
Food for person having difficulty in swallowing	Complying with required measuring method, it measures softness, cohesive property, and adherability using included software.	3-step judgement method (Permission Criteria I / II / III)
Universal design food	It measures firmness according to required measuring method.	4-steps judgement (Able to chew easily / able to smash with gum / able to smash with tongue / able to swallow without chew)
JIS K6503 Animal glues and gelatins	It measures firmness according to required measuring method.	Force value (N)
ISO 16035 Butter	It measures firmness according to required measuring method.	Force value (N)
ISO 9665 Animal glues	It measures firmness according to required measuring method.	Force value (N)
Former JAS Special packaging for Kamaboko and the like	It measures firmness according to required measuring method.	Force value (N)

#### Set measuring conditions by yourself

○You can set measuring conditions such as displacement, test speed, number of tests by yourself.



Accuracy	Force	+/-0.2%F.S.+/-1 digit			
	Displacement	0.1mm+/-1digit			
Measurement	Force	N / Kgf / lbf (※1)			
unit	Displacement	mm / inch (※1)			
Indication	Force	4-digit			
	Displacement	0.001mm (as the minimum resolution)			
Sampling	speed	1000Hz			
Sample' s maxir	num height	70mm (**2)			
Table travel	distance	Max. 100mm			
Speed		0.1 - 10.0mm/sec			
Functions		3 types of measuring method (Food/Standard(%3), Program, Manual),Add-a-favorites for measuring conditions (Max.6 conditions), Start-trigger function,Overload preventing function (%4)			
Output		USB, USB flash drive			
Accessory		Graphing software, Power cable, USB cable, USB flash drive, Attachment (4 kinds), Fuse, Instruction manual, Inspection certificate			
Operating environment(%5)		Temperature: 0 to 40 degree Celsius			
		Humidity: 20 to 80 %RH			
Weight		Body: 7.7kg Control Panel: 0.8kg			
Size		185 x 300 x 400 mm (except its control panel)			

\*1 The units are switchable. The units differs from Japanese domestic model.
\*2 It is the maximum distance from its table surface to the part where an attachment is mounted.
\*3 You need PC for measurement to comply with some standards.
\*4 You cannot prevent overload in some cases.
\*5 You cannot use this product under a vibratile environment.

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Salact From D fand for person having difficulty is to

> Universal design field Dil) south Annual sites

IDO 14285 Bullet Floore select a Standard.

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Measured Results

- 3. 119+10<sup>3</sup> N/s<sup>2</sup> Visconty 3. 183+10<sup>3</sup> N/s<sup>2</sup> 0.6242 5-101

E

0.8448

111

--- 1. 635+10<sup>3</sup> N/s<sup>1</sup>

Inedel				
Model	Capacity	Resolution		
FRTS-5N	5N	5.000N		
FRTS-50N	50N	50.00N		
FRTS-100N	100N	100.0N		

### **Included Software**

○You can connect FRTS to PC via USB cable easily.

Olt automatically starts graphing when measurement starts. It can draw force-time or force-displacement graph, calculating characteristics such as firmness, adhesion, cohesive property, adherability, elasticity, gumminess. Besides, you can overlay graphs for detailed analysis.

#### [Software operating environment]

Operating environment	Windows Vista/7/8/8.1     ¥32 bit only for Vista
Hardware	CPU: Pentium4 (more than or equal to 1GHz) recommended Memory: more than or equal to 2GB recommended Hard disk: more than or equal to 10GB (data storage area) needed
Plat form	.NET Framework 4 or later
Execute environment	Microsoft Internet Explorer 6.0 or later Windows installer 3.1 or late
Connection port	USB1.1, USB2.0 connector

## You can change attachments according to your testing needs.

We offer a wide range of attachments to fit your measurement needs.



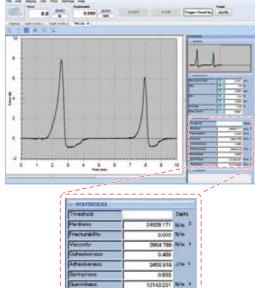


Mount shaft to attachment.

Turn the knob and mount attachment.











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A recommended attachment is indicated when you choose preset measuring method.

## **Attachments for Food Tests**

## Attachments exclusive for Food testers

We offer a wide range of attachments to fit your testing needs.



#### Food Firmness Measurement Unit

## FCA-DSV-50N



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