

# **Digital Torque Gauge HTGS/HTGA series**

- Handheld torque measurement instrument for wide applications
- A variety of optional attachments available to meet your needs
- High usability with bright display and various functions



HTGA series



Testing image of precision screw



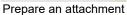
Testing image of rotary switch

Feature 1: Precise Measurement	Feature 2: High Usability	Feature 3: Easy Data Management
<ul> <li>Fast sampling rate 2000 Hz for capturing torque transition</li> <li>Small influence of bending and slant force by double bearing structure</li> </ul>	<ul> <li>Highly bright organic EL display</li> <li>Multi language set up menu of English, Spanish, French, Chinese, German, Italian, Korean and Japanese</li> </ul>	<ul> <li>Simple connection with PC via USB</li> <li>Easy data logging with supplied software</li> <li>Optional graphing software (sold separately)</li> </ul>

## Feature 4: Replaceable Attachment

Easy operation of changing attachments







Insert an attachment





Turn screw by attached L wrench

You can change the attachment according to a sample. We offer custom-made attachment to suit your samples.

<sup>\*</sup> Attachments are not included in HTGS/HTGA series.



# [Specifications]

Model	HTGS HTGA		
Outline	Standard model with various functions  Advanced model with additional functions  HTGS series such as input/output and saving to USB flash drive ,etc.		
Accuracy	+/-0.5%F.S.+/-1digit		
Angle measurement range	- 0.1 to 9999.9 degrees (*4)		
Unit of measurement (*1)		kgf-cm, lbf-in, ozf-in -in are available for 0.5N-m.)	
Display	4-digit Oı	rganic EL	
Display update	16/	sec	
Sampling rate	2000 data/sec a	at maximum (*2)	
Battery	Nickel-hydrogen battery/Operating ti	me:8 hours (2 hours full charge) (*3)	
Safe overload rating	Approx.200%		
Operating environment	Temperature: 0 to +40 degree Celsius, Humidity: 20 to 80%RH		
Function	Customized display (header and footer), Peak hold (clockwise and counter-clockwise) Internal 1000 points data memory, Comparator (judgment of OK or NG), Reversible displ Sign inversion, Zero clear timer, +NG alarm, Off timer (auto power off), Dumping, Time display, setting lock  1st/2nd peak,		
	-	Angle detection at torque peak value (*4), Angle zero reset at selected torque (*4)	
	USB, RS232C, Mitutoyo digimatic (*5), 2 VDC analog output (D/A), Comparator 3 steps (-NG/OK/+NG), Overload alarm		
Output	-	Sub comparator 2 steps (output of large or small judgment), USB flash drive, Angle(displacement) (*4)	
Overload warning	Approx.110%F.S. (Warning message and alarm)		
External connecting switch	SEND (a point of contact holding), Zero reset, Peak ON/OFF setting		
Weight	Display: approx.490g		
Dimensions	See [Dimensions]		
Accessory	AC adapter, Inspection certificate, CD driver (in cable, Carrying case, L wrench	ncluding simple software for data logging), USB n, Handles (10N-m range only)	
	-	USB flash drive adapter (*6)	

<sup>\*1</sup> These are the specifications for International model. Note that this unit is different from Japanese domestic model.

# [HTG Series Models]

Model		Range	Display	Resolution
HTGA-0.5N (*1)	HTGS-0.5N (*1)	50N-cm	50.00N-cm	0.01N-cm
HTGA-2N	HTGS-2N	2 N-m (200N-cm)	2.000N-m (200.0N-cm)	0.001N-m (0.1N-cm)
HTGA-5N	HTGS-5N	5 N-m (500N-cm)	5.000N-m (500.0N-cm)	0.001N-m (0.1N-cm)
HTGA-10N	HTGS-10N	10N-m (1000N-cm)	10.00N-m (1000N-cm)	0.01N-m (1N-cm)

<sup>\*1</sup> The available unit is only "N-cm".

<sup>\*2</sup> The recording rate to USB flash drive is selectable among 1, 50 and 100/sec.
\*3 The battery is more consumed when connected to USB flash drive or a displacement scale.

<sup>\*4</sup> Angle (displacement) scale is necessary to activate this function.

<sup>\*5</sup> Compatibility is not always guaranteed for Mitutoyo digimatic products.

<sup>\*6</sup> USB flash drive is not included.



Cable Options			
Code Length Description		Description	
Extension cable	-( )m	5m/10m	It is an option to extend the load cell cable which connects to the amplifier (indicator).
Flexible cable	-BR( )m	2m/5m/10m	It is an option to change the cable to high flexible cable to reduce the risk of breakage during bending.

- \* The cable type is changed from curly cord to straight one when the above option is selected.
- \* When ordering cable extension option, add the code to the end of model.

  For example, when ordering HTGS-5N with 10m cable extension, the product model is "HTGS-5N-10m".
- \* Contact us if you need other length.

# [Accessories]



# **Data Logging Software: Force Logger**

#### **Features**

- Measurement data can be imported easily.
- You can continuously transfer data to PC at 10Hz with ease.
- It automatically calculates Maximum, Minimum, and Average values.
- You can store data in CSV format.
- You can register measurement conditions and measurer's name.
- You can setup the force gauge's function.

#### **Operating environment**

- OS: 7/8/8.1/10 (32/64bit version is available)
- Hardware: CPU Pentium4(1GHz or more), Memory 2GB,

Hard disk: 10GB or more recommend

- Plat form: .NET Framework4 or later
- Execute environment: Internet Explorer 6.0, Windows Installer 3.1 or later
- Connection port: USB1.1, USB2.0 connector

# [Related Products (Optional Attachment)] \*Optional attachment is required for measurements using the HTGS/HTGA series.

Small table HT-ST	Wide table <b>HT-STW</b>	Light weight small table HT-STL	Light weight wide table HT-STLW
For gripping small samples such as small bottle and key	Wide type of HT-ST for gripping samples from φ10 to 100mm	For small force measurement with light weight small table	Wide type of HT-STL for gripping samples from φ10 to 100mm
*Only for 2/5N-m range	*Only for 2/5N-m range	*Only for 0.5/2N-m range	*Only for 0.5/2N-m range
Socket holder HT-9.5SQ	Pin chuck <b>HT-DC series</b>	Torque driver HT-DBH/HT-DBH-P	M10 adapter <b>HT-AD-M10</b>
For various tools such as torque wrench or screw drive bit	For gripping columnar samples	For measuring tightening/loosening torque	For converting to M10 attachment



### [Related Products]





- Manual rotation support jig for torque gauge HTGS/A series to measure torque in the horizontal direction
- Ideal for analyzing torque-angle relationships by using an angle-meter
- The sample of different sizes can be measured since the stage allows position adjustment for up to 105mm.
- Suitable for testing a sample such as a screw that moves back and forth due to rotation.
- The sample can be easily fixed and detached since the stage position is easily adjustable by lever.

#### **Sensor Holder: SHT-5N**



- Designed to hold the handheld type digital torque gauge horizontally or vertically
- Enables high repeatability torque measurement by fixing the sensor
- Attachable to your equipment by screws simply

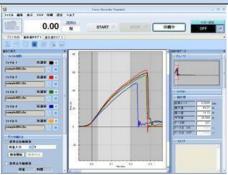
#### [Horizontal Sensor Fixing]

- Torque measurement of torsion spring ,etc.

#### [Vertical Sensor Fixing]

- Turning torque of small screws or turbines.
- Simple screw cap measurement ,etc.
- \* This senor holder cannot be used with 10N-m range.
- \* Refer to specification for SHT-5N for further information.

# **Graphing Software: Force Recorder**



\*The image is Force Recorder Standard.

- Plots graphs of force-displacement at real time via USB connection at 2000Hz
- Comment function for keeping a note of testing conditions such as testing speed
- Overlays up to 5 graphs (Standard, Professional edition)
- Analyzes torque-angle relationships. (Professional edition)
  - \* Refer to each specification for further information.

#### Wireless Data Transmit System: WL01 series



Setting Image

- Transmits acquired measurement data to a device such as PCs wirelessly
- Ideal for receiving data from remote location
- Ensures accurate data transmission with data reception detection and interference prevention.
- Available for using your own equipment by publishing communication formats



- \*Available countries and regions are limited.
- \*Refer to the specification for details.



WL01-BOX

# Handy Model Digital Torque Gauge HTGS/HTGA series



nandy Model Digital Torque Gauge HTG5/HTGA series	
RS232C printer (NOT supplied – prepare it yourself)	Printer <b>DP-1VA</b>
RS232C Printer can be connected to print out the results and conditions.  *Compatible device: BL2-58 (Sanei Electric INC.)  *Required cable: CB-208	It prints out the displayed force values. *Required cable: CB-308

# Handheld Torque-Angle Measurement Unit TAA-HTG series



- Easy analysis of torque-angle measurement
- Stable measurement with the adjustable stay

#### Items

- 1. Handheld digital torque gauge HTGA series
- 2. Angle Meter Unit AMK-360
- 3. Software Force Recorder Professional
  - \*Custom-made stay and attachments for torque measurement are required to perform torque-angle testing (sold separately).



Tactile test of rotary switches on car dashboard

# [Optional Cables]

Optional cables		
Analog Cable (3m)	CB-108	To connect to a multi meter, oscilloscope
RS232C Cable (3m)	CB-208	To connect to a PC having its own system
Digimatic cable (3m)	CB-308	To connect to a printer DP-1VA
Contact point cable (3m)	CB-808	To connect to external equipment such as PLC
Open end cable (3m)	CB-908	Output cable for loose wire 37 pin (Useful for connection with unique equipment.)
Cable with Terminal Block	CTB-A	To connect to external equipment such as PLC

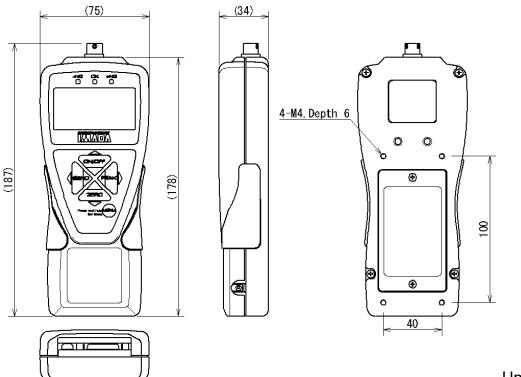
## [Related Products]

[itolated i roddete]
Replacement battery BP-308
Battery for replacement

# FORCE MEASUREMENT

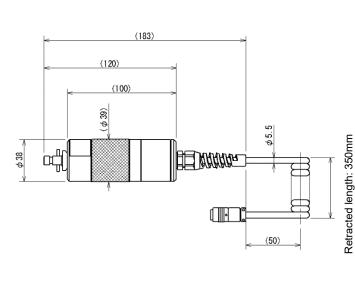
# [Dimensions]

# **Indicator**

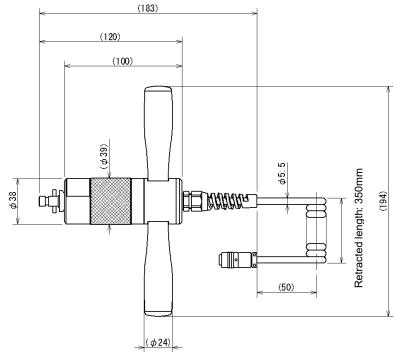


Unit: mm

# Sensor: 0.5N, 2N and 5N



# Sensor: 10N



Unit: mm



# [Calibration Certificate]

- We offer calibration certificate with extra charge.
- \* Contact us or our distributor in your country for further information.

# [Cautions]

- Information in this document is subject to change without prior notice.
- This document is product descriptions and handling precautions, and do not guarantee various characteristics or safety.
- This product is designed for force measurement purpose only.
- Do not copy and use this content without authorization.
- Do not apply force more than its capacity or from incorrect direction to the measuring shaft.
- Some samples may not be suitable to measure with this product.

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Visit our website for more information on wide product specifications, measurement applications and videos.